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RUBBER

Strips Window & Door Accessories--Classical Style
密封胶条典型产品目录



为建筑创造价值
Create Value For Construction
2019 Version 1



Creat
Value For
Construction

公司介绍

广东合和建筑五金制品有限公司，中国现代化门窗幕墙建筑五金生产企业，全面通过和推行ISO9001、ISO14001、OHSAS18001、TS16949认证体系管理标准，拥有铝合金门窗五金、塑料门窗五金、实木门窗五金、家居门窗五金、幕墙门控五金和门窗密封胶条等产品系统大型生产基地。

公司创建于1981年，位于珠三角腹地佛山市三水区云东海街道，拥有省级工程技术研究中心、高新技术企业及国家认可实验室，具备自主研发和大规模化生产能力，是国内同时拥有门窗建筑五金及密封胶条双重研发与生产能力的新型现代化企业之一。

合和全国各地均设有销售服务机构，销售网络覆盖各省、直辖市、自治区和特别行政区，并远销100多个国家和地区，被称为“行业技术动态的风向标”。拥有瑞士金马自动涂装线、集成智控大型压铸生产线、智能机器人作业线、进口全自动总装生产线、多条德国克劳斯玛菲橡胶挤出生产线等高端设备，为客户提供高品质产品保障，与国内外众多知名房地产公司成为战略合作伙伴！

合和一直坚持“合作共赢、和谐发展”的经营之道，以创新技术，卓越品质，满分服务，服务于建筑门窗领域，以创新环保合作为原则，将其基于人居环保、节能基础之上的五金产品系统技术应用于门窗，逐步推进产品向标准化、规模化、绿色智能化迈进，建立与塑造深度适应人居建筑环境的高价值产品文化！

为建筑创造价值！

Company Profile

3H INC., is the modern building hardware manufacturer for door, window, and curtain walls' accessories. The company fully passed and implemented ISO9001, ISO14001, OHSAS18001, TS16949 certification system management standards, and we have a large systematic production base for aluminum alloy door and window hardware, UPVC door and window hardware, solid wood doors and windows hardware, home doors and windows hardware, curtain wall door control hardware and doors and windows sealing strips and other products.

3H INC. is established in 1981, located in Yundonghai Street, Sanshui District, Foshan which is the hinterland of Pearl River Delta . 3H INC. has CNAS lab and won the title of provincial engineering technology R&D center, national high-tech enterprise. Thus, with independent product development and large-scale production capacity, we are one of the new modern enterprises with both R&D and manufacturing capabilities for door & window hardware products and sealing accessories. So, the quality and performance of our products achieve the advanced international level.

3H INC. has sales and service agencies throughout the country, and our sales network covers provinces, municipalities, autonomous regions, and special administrative regions, has exported to more than 100 countries and regions. Obtained more than 300 national patent grants, we are known as the "vane of industry technology trends".

Moreover, 3H INC. has first-class product research and development, process manufacturing data analysis and management system, Switzerland Kinmen and Matsu automatic painting line, integrated intelligent control large-scale die-casting production line, intelligent robot line, import automatic assembly line, several KraussMaffei rubber extrusion production lines and other high-end equipment. Besides, in order to provide customers with high-quality product guarantees, we maintain good and continuous strategic cooperation with more than 200 companies in China's top 500 real estate listings!

We always adhere to the operation principle of "win-win cooperation and harmonious development", and provide innovative technologies, superior quality, and full-service services to the field of doors and windows; based on the principle of innovative environmental protection cooperation, we will base our efforts on environmental protection and energy conservation and let this kind of hardware product system applied to doors and windows. Then, we gradually promote the product to standardization, scale, green and intelligent progress, establish and shape high-value product culture to adapt to the living environment, and strive to do well as below. "Chinese 3H, national brands, leading companies, head to the World!"

Create Value For Construction.

企业文化 THE ENTERPRISE CULTURE

定位

POSITIONING

以合和品牌引导消费，以优良服务争取市场。
To Guide The Consumption And Brand, With Good Service For The Market.

理念

CONCEPT

合作共赢，和谐发展。
Win-win cooperation and harmonious development.

使命

MISSION

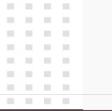
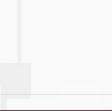
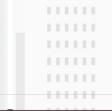
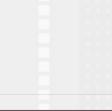
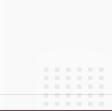
为建筑创造价值
Create Value For Construction





Create Value For Construction

“为建筑创造价值”用合和产品营造出美观、安全、节能的人居环境，为社会创造价值。



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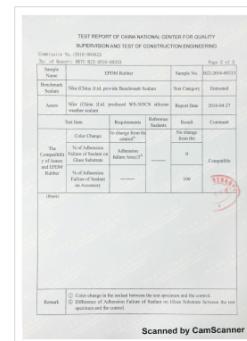
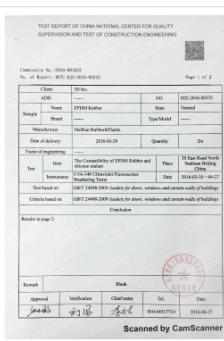
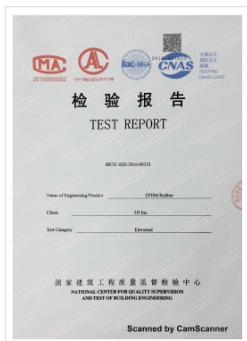
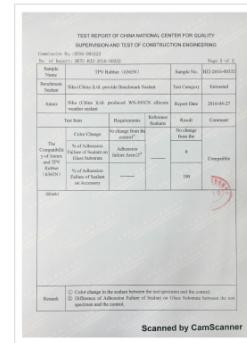
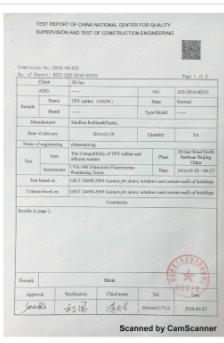
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Test Report 检测报告



阻燃胶条检验报告 Rubber strip Flame-retardant Report



► 原材料及半成品

Raw Material And Other Materials



三元乙丙橡胶 EPDM rubber

油 Oil



促进剂 Accelerator

炭黑 Carbon



半成品出料 Semi-finished product producing



半成品停放区 Semi-finished product warehouse

合和密封胶条采用优质的原材料。橡胶采用ARLANXEO阿朗新科、SK综合化学株式会社、日本三井的供应，油跟炭黑采用国内知名品牌产品。

优质的原材料保证产出优良的密封胶条，在同行业竞争占据较大的优势。

Our rubber strip is made of high quality raw materials. We use rubber from ARLANXEO, SK holdings, Mitsui Chemicals, oil and carbon from famous domestic brands.

High quality raw materials can ensure the quality of rubber strip, thus we have a greater advantage compared to other competitors in this industry.

► 混炼及配料系统

Mixing And Batching System



计算机控制系统 Computer control system



辅料计量 Material measurement
投料 Put In Material
胶片薄通 Rubber Mill Run

GE135生产线采用自动配料和称量技术，自动分胶技术，同时对全生产系统的检测，最大限度保证了混炼胶准确有序生产，杜绝了泄露和污染，提供了安全的生产环境,该系统于2013年建成。

The GE135 production system uses automatic batching technology, weighing technology, automatic dispensing technology and the detection technology. The whole system can ensure the accuracy of the products, eliminate leakage and pollution and provide a safe environment. The system was built in 2013.

► 挤出及成型设备
Extrusion And
Molding Equipment



密封条两复合生产线
Sealing strip two composite production line



密封条五复合生产线
Sealing strip five composite production line



30吨注射密封条接角机
30 Tons Sealing Strip Injection Angle Machine



15吨注射密封条接角机
15 Tons Sealing Strip Injection Angle Machine



模压车间
Molding workshop

► 产品设计、模具开发、质量保证
Product design, Mold development, Quality assurance



产品影像测量仪 Product Image Measuring Instrument



台湾万濠投影仪 Taiwan WANHAO Projector



CNC加工中心 CNC Processing Center



为客户保留多年的模具 Retain customers'mold for many years

► 检测设备 Testing Equipment



电子万能试验机
Electronic Universal Testing Machine



温湿度控制老化试验箱
Temp & Humi Programmable Chamber



臭氧老化试验箱：检测橡胶、塑料臭老化性能
Ozone Aging Test Machine: detect rubber, plastic aging performance



门尼粘度仪：用于测定生胶或混炼胶的门尼粘度值、焦烧时间。
Mooney Viscometer: detect Mooney viscosity and scorch time of raw rubber or rubber compound

合和拥有完备的检测体系，保证产品品质符合国家标准及客户需求。同时合还是国家行业标准起草参编单位，国家高新技术企业，为行业的发展提供强大的动力。

3H INC. has complete detection system, which ensures that the products meet the national standard and customer's requirement. At the same time, 3H INC. is national rubber strip industry standard drafting unit and High Technology Enterprise, which can guarantee the development of the industry.



威氏可塑性试验机：测试生胶、塑炼胶、混炼胶及橡胶类的塑性值和复原值。
Plasticity Testing Machine: detect the plasticity and recovery number of raw rubber, plasticated rubber rubber compound and other rubbers



脆化试验机：检测橡胶低温脆性
Brittleness Test Machine: detect low temperature brittleness of rubber



氙灯老化试验箱：检测橡胶、塑料的光老化性能。
Xenon Aging Test Machine: detect light aging performance of rubber and plastic



紫外光耐气候试验机：检测橡胶、塑料的紫外线耐气候性
UV Resistant Climate Testing Machine: detect UV resistance to climate of rubber and plastic

► Rubber Product Performance Characteristics And Applicable Scop

First The Features of MVQ rubber strip

1. Strip material selection is based on several US manufacturers of Dow Coming, Shin-Etsu, Lansing, such as silicone rubber compound Charming, can meet most customers' requirements.
2. wide operating temperature silicone rubber, is the best cold, high temperature rubber.
3. Excellent aging resistance, non-toxic, environmentally friendly; can reach the level of food hygiene requirements, to meet the requirements of various colors
4. the basic properties: hardness 50-80A, ordinary silicone Operating temperature range: -80 ~ 230°C.
5. the material properties of the implementation of "GB / T 24498-2009 building windows and doors, curtain wall sealing strip." Dimensional tolerances execution "GB / T 3672.1-2002 rubber tolerances - Part 1: Dimensional tolerances"

Second The Features of EPDM rubber strip

1. the main material Selection is based on Lanxess (Bayer), DSM, Korea Kumho EPDM and other manufacturers of raw rubber, Cabot carbon black, advanced microwave curing production line.
2. EPDM has excellent resistance to ozone, weathering resistance, heat aging resistance, excellent electrical insulation properties, good chemical stability.
3. the basic properties: hardness 70±5A, temperature 120-150°C, low temperature -50°C not broken.
4. the material properties of the implementation of "GB / T 24498-2009 building windows and doors, curtain wall sealing strip." Dimensional tolerances execution "GB / T 3672.1-2002 rubber tolerances - Part 1: Dimensional tolerances"

Third.characteristic of TPE/TPV/TPO thermoplastic elastomer

1. the raw material granule is mixed by santoprene from USA, AUPTO from Nanjing(China) and Dawn from Shandong(China),using drying and heating extrusion and some other manufacturing techniques.Hardness is about 55-85A,which fully meet customer demand.
2. It has an excellent resilience and compression morphotropy,its environmental resistance and ageing resistance are the same with EPDM,also the oil resistant solvent resistance are as good as general purpose chloroprene rubber.
3. the rubber is with good elasticity and tactility.Non-toxic, no pollution, low carbon makes it environmental friendly.
4. physical performance:50-80A
5. high temperature resistance up to 130-150°C,won't break under -60°C.

Four.characteristic of PVC/NBR

1. the raw material granule is mixed by PVC resin-oatmeal and P83 nitrile rubber and plastic,so its shock resistance and elongation at break are both better than PVC,the cost performance is very good.
2. physical performance:55-85A,temperature range is from -30°C to 90°C.

Five Sponge composite seal (EPDM) Features:

1. the main strip material Selection is based on Lanxess, Mitsui, Kumho and other manufacturers of raw rubber EPDM, microwave curing process forming a production line.
2. Has good flexibility and resistance to compression, weather resistance, ozone resistance, chemical stability, excellent electrical insulation properties and wide temperature range (-50°C ~ + 150°C), excellent performance.
3. Secondly, sponge foam has a good waterproof, dust, noise, compartment temperature, damping effect can be applied to a variety of doors and windows and other needs sealing, buffer areas.
4. The foam hardness range: 20 to 80 degrees; low density: 0.40 ~ 1.00g / cm³.
5. the material properties of the implementation of "GB / T 24498-2009 building windows and doors, curtain wall sealing strip."
6. Dimensional tolerances execution "GB / T 3672.1-2002 rubber tolerances - Part 1: Dimensional tolerances"

Note:Size tolerance range: ±0.2mm.Actual size in kind shall prevail.

合和集团密封胶条年生产能力达12000吨

HEHE Group do have capacity of 12000 tons per year for Sealant Rubber Strip

橡胶产品性能特点及适用范围

一、硅橡胶（MVQ）密封胶条性能特点：

1. 胶条材质选用美国道康宁、日本信越、蓝星、彩艳等多个厂家的硅橡胶混炼胶，满足大部分客户需求。
2. 硅橡胶使用温度宽，是目前最好的耐寒、耐高温橡胶。
3. 优异的耐老化性能，无毒、环保；可达到食品卫生要求的级别，可满足各种颜色的要求。
4. 基本性能：硬度50-80A，普通硅胶工作温度范围：-80~230°C。
5. 材料性能 执行《GB/T 24498-2009建筑门窗、幕墙用密封胶条》
尺寸公差 执行《GB/T 3672.1-2002橡胶制品的公差 第1部分：尺寸公差》

二、三元乙丙（EPDM）密封胶条性能特点：

1. 胶条材质主要选用朗盛（德国拜耳）、荷兰帝斯曼、韩国锦湖等多个厂家EPDM生胶，卡博特炭黑，先进的微波硫化生产线。
2. EPDM具有优异的耐臭氧、耐天候老化、耐热老化性能，优异的电绝缘性能，良好的化学稳定性。
3. 基本性能：硬度70±5A，耐高温120-150°C，低温-50°C不破裂。
4. 材料性能 执行《GB/T 24498-2009建筑门窗、幕墙用密封胶条》
尺寸公差 执行《GB/T 3672.1-2002橡胶制品的公差 第1部分：尺寸公差》

三、热塑性弹性体（TPE/TPV/TPO）密封胶条性能特点：

1. 胶条材质选用美国三都平、南京奥普特、山东道恩等多个厂家的颗粒料，采用烘干、加热挤出等工艺成型。硬度55-85A，满足大部分客户需求。
2. 良好的弹性和耐压缩变形性，耐环境、耐老化性相当于三元乙丙橡胶，同时其耐油耐溶剂性能与通用型氯丁橡胶不相上下。
3. 弹性优异，触感柔软。无毒、无污染、低碳，具有极高环保性。
4. 物理性能：硬度50-80A。
5. TPE耐高温130-150°C之间，低温-60°C不破裂。

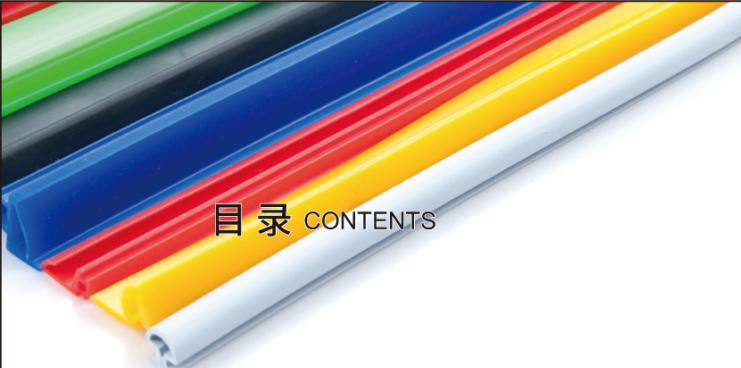
四、改性聚氯乙烯（PVC/NBR）密封胶条性能特点：

1. 胶条材质主要采用PVC树脂粉与P83粉末丁腈橡塑共混方法，改善PVC抗冲击性能、拉断伸长率和制品的低温性能，具有较高的性价比。
2. 物理性能：硬度55-85A，使用温度范围：-30~90°C。

五、海绵复合密封条（EPDM）性能特点：

1. 胶条材质主要选用朗盛、三井、锦湖等多个厂家EPDM生胶，采用微波硫化工艺一次成型生产线。
2. 具有良好的弹性和耐压缩变形，耐天候老化、耐臭氧、耐化学稳定性、优异的电绝缘性能及较宽的使用温度范围 (-50°C ~ +150°C) 等优异性能。
3. 其次，海绵发泡具有良好的防水、防尘、隔音、隔温、减震作用，可应用于各种门窗及其他需要密封、缓冲的领域。
4. 发泡硬度范围：20~80度；密度低：0.40~1.00g/cm³。
5. 材料性能 执行《JG/T 386-2012建筑门窗复合密封条》
6. 尺寸公差 执行《GB/T 3672.1-2002橡胶制品的公差 第1部分：尺寸公差》

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Reformative- PVC-Isobaric Strips	
改性PVC-塑钢胶条类	38
Reformative- PVC-UPVC Sealing Rubber Strips	
改性PVC-垫块类	39
Reformative- PVC-Block Strip	
建筑变形缝橡胶条	40
Building Deformation Joint Rubber Strip	

热塑性弹性体系列 THERMOPLASTIC ELASTOMER SERIES

框扇、扇胶条类	42
TPE/TPV/TPO- Frame/Sash Sealing Rubber	
玻内胶条类	43
TPE/TPV/TPO- Glazing Rubber Series	
幕墙胶条类	44
TPE/TPV/TPO- Curtain Wall Series	
等压胶条类	45
TPE/TPV/TPO- The Unit Glass Curtain Wall Structure	



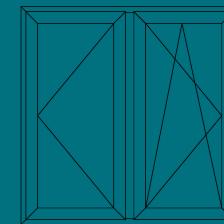
Construction Sealing System

合和建筑密封系统

Products are widely used in aluminum alloy energy-saving windows and doors, building curtain wall, steel windows and doors, wood windows and doors. Building deformation crack industrial doors and windows.

► 系统门窗系列-内平开窗

System door and window series -
Inner Casement Window



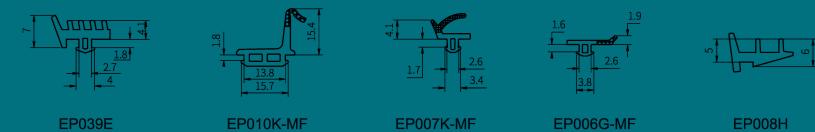
产品主要特点:

- 第一、采用微波硫化工艺一次成型，表面光洁美观、无接痕。
- 第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
- 第三、阻燃性能优异。
- 第四、采用EPDM复合结构，发泡部位具回弹性更好。
- 第五、产品轻量化，使胶条便于安装。
- 第六、提高门窗的气密和水密性，减少能源浪费，因其具有隔热保温、隔音、防尘等。
- 第七、采用EPDM复合胶条，减轻门窗重量，提升了门窗滑轮的使用寿命。
- 第八、产品挤出稳定，尺寸精度高。

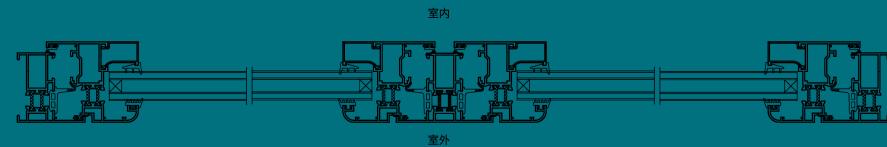
Product Features:

- 1) Use of microwave curing process forming a smooth surface appearance, no seams.
- 2) With good flexibility and resistance to compression set resistance, excellent anti-aging properties.
- 3) Excellent flame retardant properties.
- 4) Using EPDM composite structure, foam parts with better resilience.
- 5) Product lightweight, easy to install.
- 6) Improve airtight and watertight doors and windows to reduce energy waste, because of its thermal insulation, noise, dust and the like.
- 7) Using EPDM composite tape, reducing the weight of doors, windows and doors pulley enhance life.
- 8) Product extrusion stability, high dimensional accuracy.

► 产品图 Product figure

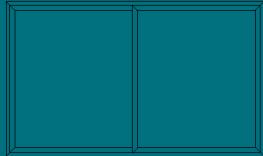


► 装配图 Assembly drawing



▶ 系统门窗系列-提升推拉门

System door and window series - Lift-Sliding Door



产品主要特点：

第一、采用微波硫化工艺一次成型，表面光洁美观、无接痕。
第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
第三、阻燃性能优异。
第四、提高门窗的气密性和水密性，减少能源浪费，因为其具有隔热保温、隔音、防尘等。
第五、可以配合不同类型材槽口设计，配合好后边缘不起皱，密封，防震，防尘，防油效果好。
第六、三元乙丙胶内外胶条，能够完全抵抗空气中的臭氧的进攻。
在臭氧环境中，不出现龟裂，可长期在阳光、潮湿、寒冷的自然环境下使用。
EPDM可在-50°C-120°C条件下长期使用。
材料性能执行《GB/T 24498-2009 建筑门窗、幕墙用密封胶条》
尺寸公差执行《GB/T 3672.1-2002橡胶制品的公差 第1部分：尺寸公差》

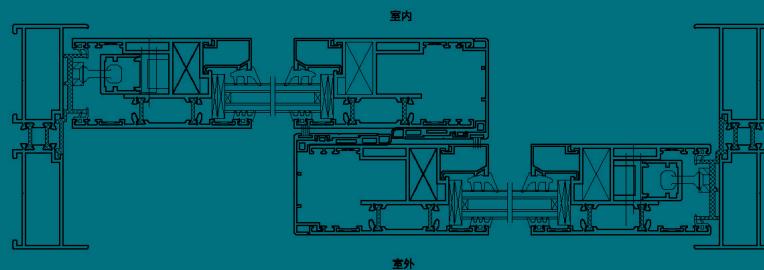
Product Features:

1) With microwave vulcanization process, surface is bright and clean with no lapping defect.
2) Good elasticity and compression deformation resistance, excellent aging resistance.
3) The functionsheat insulation, sound-proof and dust proof improve the air tightness and water tightness of the window and door.
4) Different design for different profile, no wrinkle of the edge. High performance of sealing, shock proof, dust proof and oil proof.
5) EPDM can resist the ozone attack completely. Under ozone environment, EPDM has no crack, can be used long time under sun, damp and cold environment(-50°C-120°C).
Material performance perform: The GB/T 24498-2009 building doors and windows, curtain wall sealing strip
Size tolerance perform: The tolerance of GB/T3672.1-2002 rubber products Part 1: size tolerance

▶ 产品图 Product figure



▶ 装配图 Assembly drawing



▶ 系统门窗系列-隔热双开门

System door and window series - Insulated Double Open Door



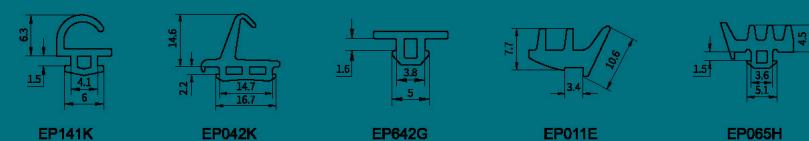
产品主要特点：

第一、采用微波硫化工艺一次成型，表面光洁美观、无接痕。
第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
第三、阻燃性能优异。
第四、提高门窗的气密性和水密性，减少能源浪费，因为其具有隔热保温、隔音、防尘等。
第五、可以配合不同类型材槽口设计，配合好后边缘不起皱，密封，防震，防尘，防油效果好。
第六、三元乙丙胶内外胶条，能够完全抵抗空气中的臭氧的进攻。
在臭氧环境中，不出现龟裂，可长期在阳光、潮湿、寒冷的自然环境下使用。
EPDM可在-50°C-120°C条件下长期使用。
材料性能执行《GB/T 24498-2009 建筑门窗、幕墙用密封胶条》
尺寸公差执行《GB/T 3672.1-2002橡胶制品的公差 第1部分：尺寸公差》

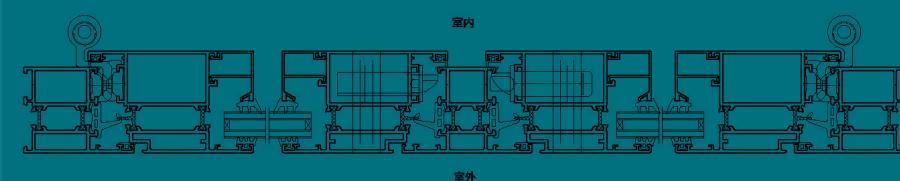
Product Features:

1) With microwave vulcanization process, surface is bright and clean with no lapping defect.
2) good elasticity and compression deformation resistance, excellent aging resistance.
3) The functionsheat insulation, sound-proof and dust proof improve the air tightness and water tightness of the window and door.
4) Different design for different profile, no wrinkle of the edge. High performance of sealing, shock proof, dust proof and oil proof.
5) EPDM can resist the ozone attack completely. Under ozone environment, EPDM has no crack, can be used long time under sun, damp and cold environment(-50°C-120°C).
Material performance perform: The GB/T 24498-2009 building doors and windows, curtain wall sealing strip
Size tolerance perform: The tolerance of GB/T3672.1-2002 rubber products Part 1: size tolerance

▶ 产品图 Product figure

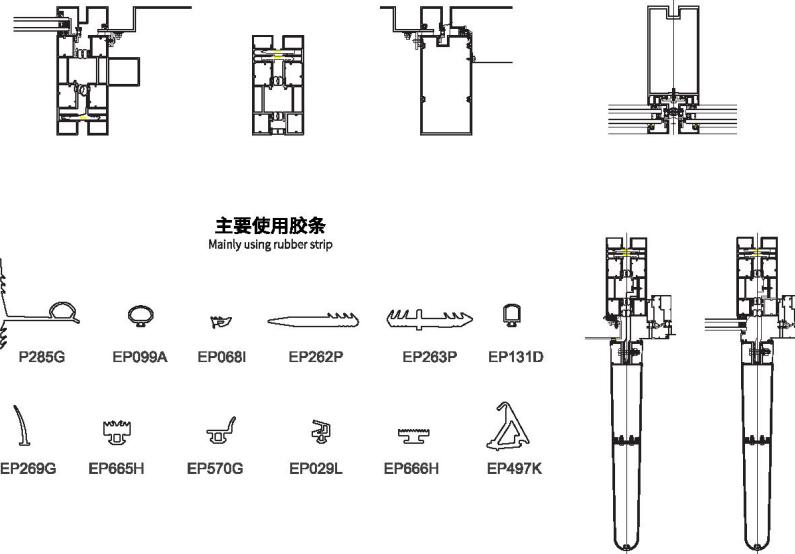


▶ 装配图 Assembly drawing



► 单元式幕墙胶条系统

Unit curtain wall strip system



产品主要特点：

第一、产生工艺采用微波硫化一次成型，表面光洁美观、无接痕。
 第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
 第三、提高门窗的气密性和水密性，减少能源浪费，因为其具有隔热保温、隔音、防尘等。
 第四、可以配合不同类型材槽口设计，铝合金后边缘不起皱，密封，防震，防尘，防油效果好。
 第五、三元乙丙玻内外胶条，能够完全抵抗空气中的臭氧的进攻。在臭氧环境中，不出现龟裂，可长期在阳光、潮湿、寒冷的自然环境下使用。EPDM可在-50°C-120°C条件下长期使用，材料性能执行《GB/T 24498-2009 建筑门窗、幕墙用密封胶条》
 尺寸公差执行《GB/T 3672.1-2002 橡胶制品的公差 第1部分：尺寸公差》

Product Features:

1) First, the production process is formed by microwave vulcanization once, and the surface is smooth and beautiful, and there is no trace.
 2) Second, it has good elasticity and compression resistance, and has excellent aging resistance.
 3) Third, improve the airtightness and watertightness of doors and windows, and reduce energy waste, because it has thermal insulation, sound insulation, dust-proof and so on.
 4) Fourth, it can be designed with different profile notches, and after being installed well, the edge is not wrinkled, sealed, shockproof, dust-proof and oil proof.
 5) Fifth ,EPDM glass strips are completely resistant to the attack of ozone in the air. In the ozone environment, there is no crack, it can be used under sunny, humid and cold natural environment for a long time. EPDM can be used for a long time at -50°C - 120°C.
 Material performance implementation of <GB/T 24498-2009 Sealing rubber strip for building doors and windows and curtain wall>
 Dimensional tolerances -<GB/T 3672.1-2002 tolerances for rubber products - Part 1: Dimensional tolerances>

► 铝塑复合内平开窗胶条系统

Aluminum-Plastic Composite Inner Casement Window Strip System

产品主要特点：

第一、生产工艺采用微波硫化一次成型，表面光洁美观、无接痕。
 第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
 第三、采用EPDM复合结构，发泡部位具回弹性更好。
 第四、产品轻量化，复合最新的节能环保要求。
 第五、减少开合力，提高五金件使用寿命。
 第六、提高门窗的气密性和水密性，减少能源浪费，因为其具有隔热保温、隔音、防尘等。
 EPDM密实材料性能执行《GB/T 24498-2009 建筑门窗、幕墙用密封胶条》
 EPDM发泡材料性能执行《JG/T 386-2012 建筑门窗复合密封条》
 尺寸公差执行《GB/T 3672.1-2002 橡胶制品的公差 第1部分：尺寸公差》

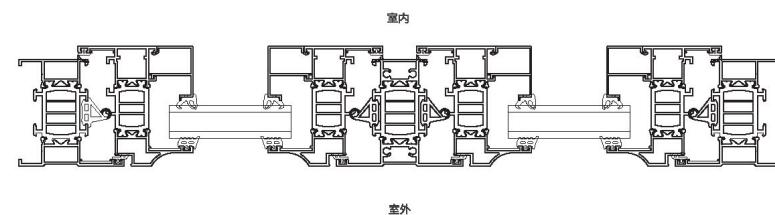
Product Features:

1) First, the production process is formed by microwave vulcanization once, and the surface is smooth and beautiful, and there is no trace.
 2) Second, it has good elasticity and compression resistance, and has excellent aging resistance.
 3) Third, the EPDM composite structure is adopted, and the foamed portion has better resilience.
 4) Fourth, the product is lightweight, and conform to the latest energy saving and environmental protection requirements.
 5) Fifth, reduce the opening and closing force and improve the service life of hardware.
 6) Sixth, improve the airtightness and watertightness of doors and windows, and reduce energy waste, because it has thermal insulation, sound insulation, dust-proof and so on.
 Performance of EPDM dense material is implemented in <GB/T 24498-2009 Sealing strip for building doors and windows and curtain wall>
 EPDM foam material performance implementation of < JG/T 386-2012 building door and window composite sealing strip>
 Dimensional tolerances - <GB/T 3672.1-2002 tolerances for rubber products - Part 1: Dimensional tolerances>

► 产品图 Product figure



► 装配图 Assembly drawing



▶ 铝木复合内平开窗胶条系统

Aluminum-wood Composite Inner Casement Window Strip System



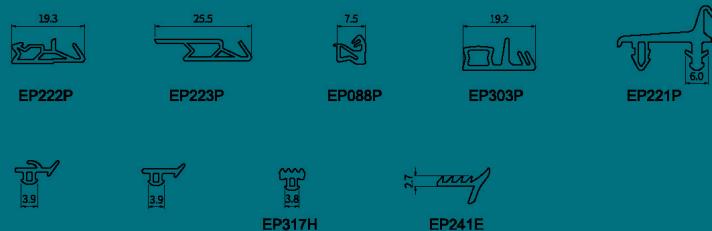
产品主要特点：

- 第一、生产工艺采用微波硫化一次成型，表面光洁美观、无接痕。
- 第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
- 第三、提高门窗的气密性和水密性，减少能源浪费，因为其具有隔热保温、隔音、防尘等。
- 第四、可以配合不同类型材槽口设计，配合好后边缘不起皱，密封，防震，防尘，防水效果好。
- 第五、三元乙丙内外胶条，能够完全抵抗空气中的臭氧的进攻。在臭氧环境中，不出现龟裂，可长期在阳光、潮湿、寒冷的自然环境下使用，EPDM可在-50°C-120°C条件下长期使用，材料性能执行《GB/T 24498-2009 建筑门窗、幕墙用密封胶条》
- 尺寸公差执行《GB/T 3672.1-2002 橡胶制品的公差 第1部分：尺寸公差》

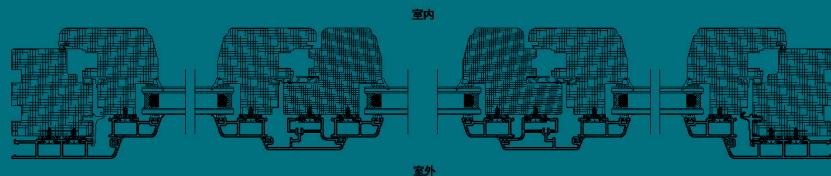
Product Features:

- 1) First, the production process is formed by microwave vulcanization once, and the surface is smooth and beautiful, and there is no trace.
- 2) Second, it has good elasticity and compression resistance, and has excellent aging resistance.
- 3) Third, improve the air tightness and water tightness of doors and windows, and reduce energy waste, because it has thermal insulation, sound insulation, dust-proof and so on.
- 4) Fourth, it can be designed with different profile notches, and after being installed well, the edge is not wrinkled, sealed, shockproof, dust-proof and oil proof.
- 5) Fifth, EPDM glass strips are completely resistant to the attack of ozone in the air. In the ozone environment, there is no crack, it can be used under sunny, humid and cold natural environment for a long time. EPDM can be used for a long time at -50 °C - 120 °C.
- Material performance implementation of <GB/T 24498-2009 Sealing rubber strip for building doors and windows and curtain wall>
- Dimensional tolerances - <GB/T 3672.1-2002 tolerances for rubber products - Part 1: Dimensional tolerances>

▶ 产品图 Product figure

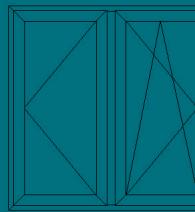


▶ 装配图 Assembly drawing



▶ 防火内平开窗用胶条系统

Rubber Strip System For Fireproof Internal Flat Window



产品主要特点：

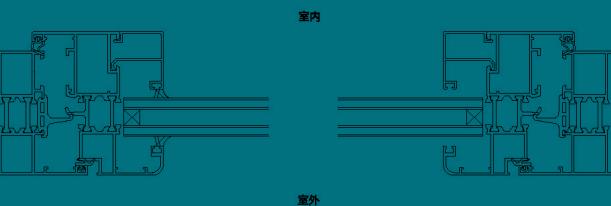
- 第一、生产工艺采用微波硫化一次成型，表面光洁美观、无接痕。
- 第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
- 第三、提高门窗的气密性和水密性，减少能源浪费，因为其具有隔热保温、隔音、防尘等。
- 第四、可以配合不同类型材槽口设计，配合好后边缘不起皱，密封，防震，防尘，防水，防火效果好。
- 第五、三元乙丙防火胶条，能够完全抵抗空气中的臭氧的进攻。在臭氧环境中，不出现龟裂，可长期在阳光、潮湿、寒冷的自然环境下使用；
- 第六、防火胶条耐火完整性测试达60min；线性膨胀倍数：≥2.5倍

材料性能执行《GB/T 24498-2009 建筑门窗、幕墙用密封胶条》
尺寸公差执行《GB/T 3672.1-2002 橡胶制品的公差 第1部分：尺寸公差》

Product Features:

- 1.The production process adopts microwave vulcanization to form at one time. the surface is clean and beautiful, and no joint mark is found.
- 2.It has the good elasticity and compression deformation resistance, at the same time, it also has the excellent aging resistance.
- 3.It can improve the air tightness and water tightness of doors and windows, which reduces energy waste, because it has heat insulation, sound insulation, dust insulation, etc.
- 4.It can cooperate with different profile notch design, cooperate with good edge wrinkles. It has a good effect on sealing, shock, dust, oil, fire.
- 5.EPDM fireproof strip, can completely resist the attack of ozone in the air. No crack occurs in the ozone environment. It can be used in the natural environment of sunshine, humidity and cold for a long time;
- 6.Fire resistance integrity test for 60 min; Linear expansion multiple: ≥2.5 times

Material performance execution «GB/T 24498-2009 gaskets for doors, windows and curtain walls of buildings»
Dimensional tolerance execution «GB/T 3672.1-2002 Tolerances for rubber products - part 1: dimensional tolerances»



► (EPDM) 复合密封条
Compound Sealing Strip



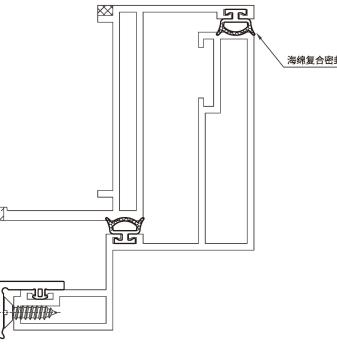
(EPDM) Compound Sealing Strip System (EPDM) 复合密封条系列

发泡部位材质 Material: (发泡)EPDM

硬度 Hardness: 40±5A

密实部位材质 Material: (三元乙丙)EPDM

硬度 Hardness: 70±5A



► 上悬窗
Used For Awning Window Series

ES001A	EP001P-MF	EP001K-MF	EP002P-MF

EP001Q-MF	EP001C-MF	EP002N-MF	EP001D-MF

EP001G-MF	EP001N-MF	EP002G-MF	EP003G-MF

► (EPDM)复合密封条 Compound Sealing Strip

产品主要特点：

第一、采用微波硫化工艺一次成型，表面光洁美观、无接痕。
第二、具有良好的弹性和抗压缩变形性，耐老化性能优异。
第三、阻燃性能优异。
第四、采用EPDM复合结构，发泡部位具回弹性更好。
第五、产品轻量化，使胶条便于安装。
第六、提高门窗的气密和水密性，减少能源浪费，因其具有隔热保温、隔音、防尘等。
第七、采用EPDM复合胶条，减轻门窗重量，提升了门窗滑轮的使用寿命。
第八、产品挤出稳定，尺寸精度高。

Product Features:

- 1) Use of microwave curing process forming a smooth surface appearance, no seams.
- 2) With good flexibility and resistance to compression set resistance, excellent anti-aging properties.
- 3) Excellent flame retardant properties.
- 4) Using EPDM composite structure, foam parts with better resilience.
- 5) Product lightweight, easy to install.
- 6) Improve airtight and watertight doors and windows to reduce energy waste, because of its thermal insulation, noise, dust and the like.
- 7) Using EPDM composite tape, reducing the weight of doors, windows and doors pulley enhance life.
- 8) Product extrusion stability, high dimensional accuracy.

EP002A-MF	EP003A-MF	EP002B-MF	EP003B-MF
EP006G-MF	EP004K-MF	EP007K-MF	EP009K-MF
EP010K-MF	EP011K-MF	EP012K-MF	EP004F-MF

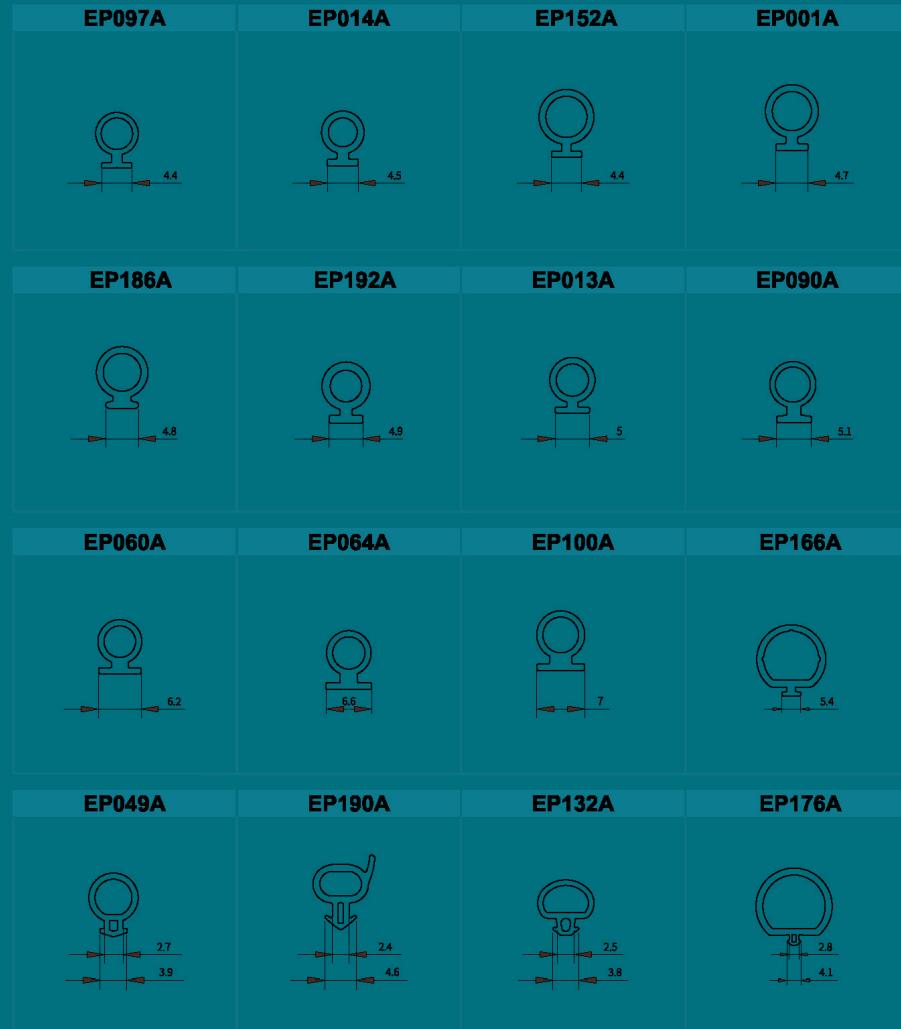


EPDM System 三元乙丙系列

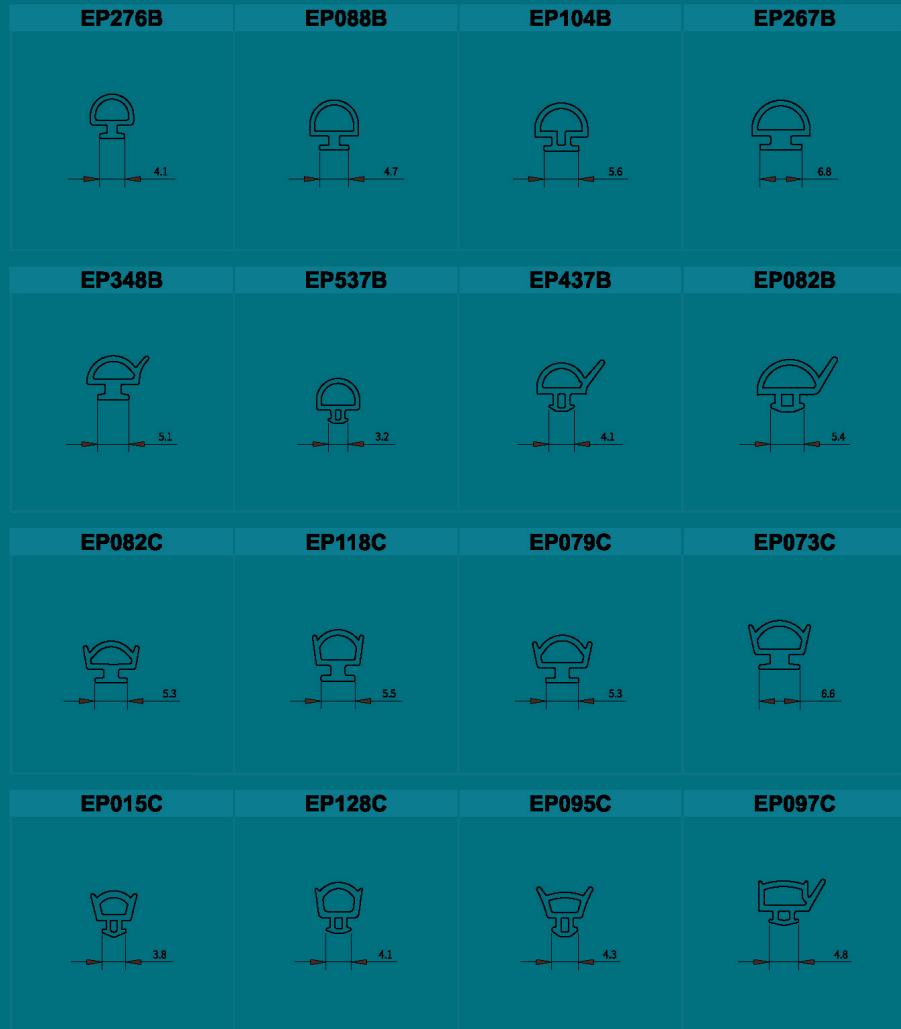
材质 Material: EPDM(三元乙丙)

硬度 (邵氏A)Hardness: 60±5, 70±5, 80~85

►三元乙丙一框、扇胶条类
EPDM-Frame/Sash Sealing Rubber



►三元乙丙一框、扇胶条类
EPDM-Frame/Sash Sealing Rubber



►三元乙丙—框、扇胶条类
EPDM-Frame/Sash Sealing Rubber

EP282D	EP314D	EP326D	EP327D
			
3.1	3.8	4.6	4.6
EP392D	EP171D	EP363D	EP180D
			
6.6	4.6	7.2	3
EP747K	EP044K	EP684K	EP1126K
			
3.5	4.1	3.3	4.1
EP571K	EP1187K	EP620K	EP645K
			
4	4	5.1	5.4

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance
of rubber products first part: size tolerance

►三元乙丙—玻内胶条类
EPDM-Glazing Rubber Series

EP227E	EP334E	EP339E	EP193E
			
3.5	4.2	4.5	5.8
EP156E	EP157E	EP029E	EP154E
			
3.1	5.8	7.5	7.5
EP296E	EP344E	EP237E	EP167E
			
2.1	3.2	2.9	2.6
EP222E	EP129E	EP107I	EP128E
			
2.1	3.4	8	10

►三元乙丙—玻外胶条类
EPDM-Glazing Rubber Series

EP310H	EP815H	EP045H	EP008H
1.8 3.1 3.2 4.3	3.1 3.1 3.6 3.6	3.1 3.1 3.8 3.8	3.1 3.1 4.1 4.1
EP732H	EP901H	EP1114H	EP1285H
3.4 3.4 4.2 4.2	3.6 3.6 3.2 3.2	4.1 4.1 4.1 4.1	5.5 5.5 4.4 4.4
EP449H	EP1261H	EP834H	EP734H
4.2 4.2 6.9 6.9	4 4 5.4 5.4	3.9 3.9 6.1 6.1	4.2 4.2 6.2 6.2
EP973H	EP1334H	EP1514H	EP1182H
5.5 5.5 3.5 3.5	6 6 4.2 4.2	6.2 6.2 3.1 3.1	7.5 7.5 4.4 4.4

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance
of rubber products first part: size tolerance.

►三元乙丙—玻璃夹条类
EPDM-Glass Sealing

EP161F	EP278F	EP160F	EP188F
EP127F	EP249F	EP126F	EP185F
EP279F	EP230F	EP211F	EP340F
EP288F	EP183F	EP209F	EP343F

►三元乙丙—幕墙胶条类
EPDM-Curtain Wall Series

EP298H	EP707H	EP890H	EP1131H
EP960H	EP1377H	EP1411H	EP1236H
EP527H	EP1457H	EP1436H	EP573H
EP1113H	EP911H	EP376H	EP1203H

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance
of rubber products first part: size tolerance

►三元乙丙—等压胶条类
EPDM-Isobaric Strips

EP1141K	EP896K	EP893K	EP952K
EP979K	EP1038K	EP1072K	EP1193K
EP1041K	EP1026K	EP950K	EP1146K
EP1164K	EP1157K	EP1185K	EP1184K

►三元乙丙—幕墙付胶类
EPDM-Curtain Wall Series

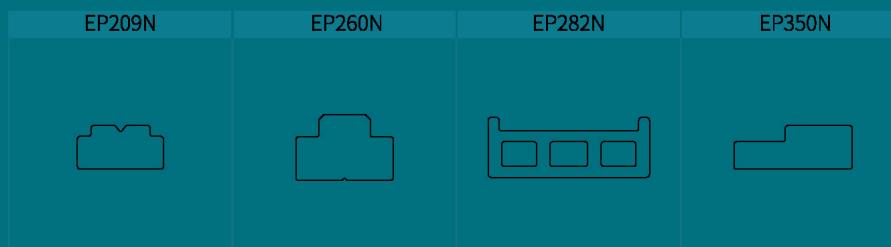
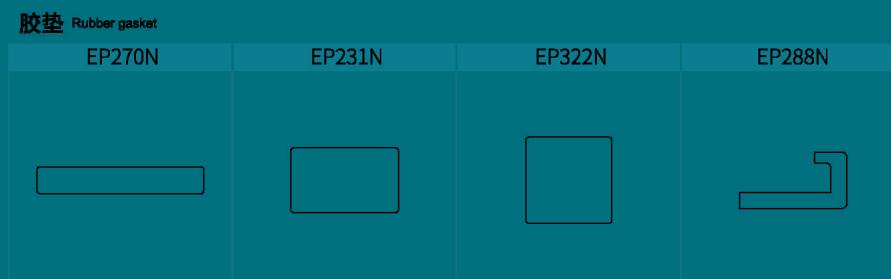
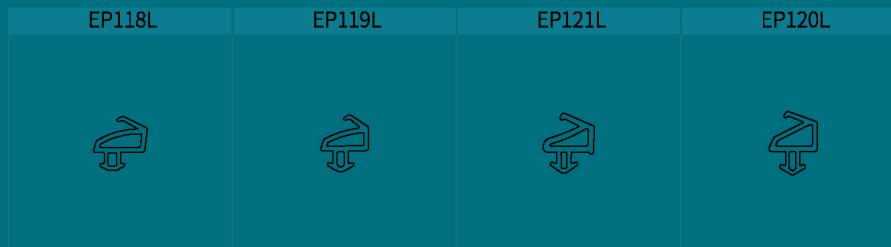
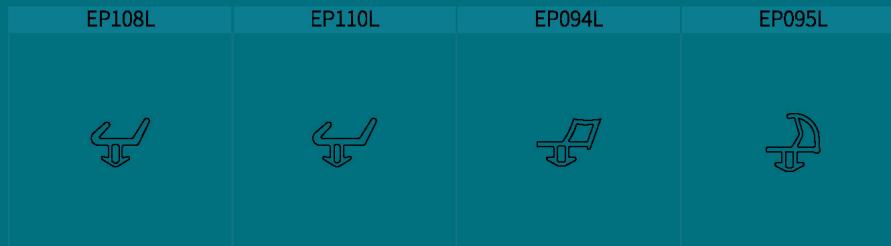
EP057I	EP067I	EP068I	EP056I
EP165I	EP166I	EP125I	EP070I
EP042I	EP043I	EP044I	EP032I
EP050I	EP296H	EP092I	EP048I

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance
of rubber products first part: size tolerance

►三元乙丙—特殊口型类
EPDM-Special Type Sealing Rubber Strips

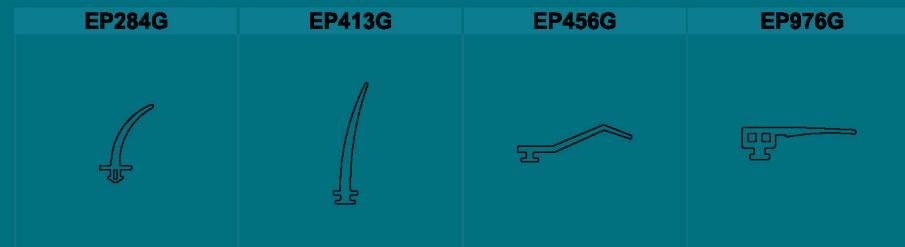
EP377P	EP110P	EP402P	EP387P
纱窗胶条及胶管 The screen glue and rubber hose			
EP009Q	EP038Q	EP054Q	EP052Q
EP013Q	EP031Q	EP041Q(10厘)	EP014Q

► 三元乙丙—塑钢胶条类
EPDM-UPVC Sealing Rubber Strips

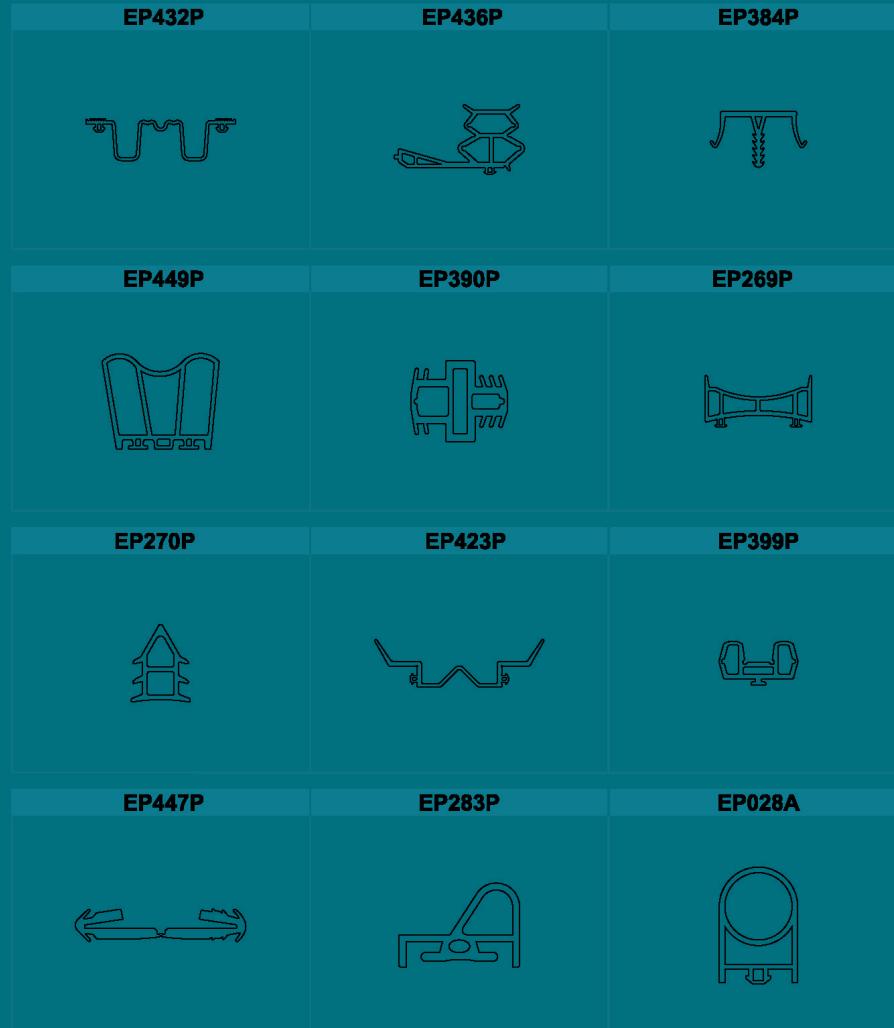


注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance
of rubber products first part: size tolerance

► 三元乙丙—挡水胶条类
EPDM-Water Retaining Strip



▶三元乙丙—其它口型 Other Rubber Strips

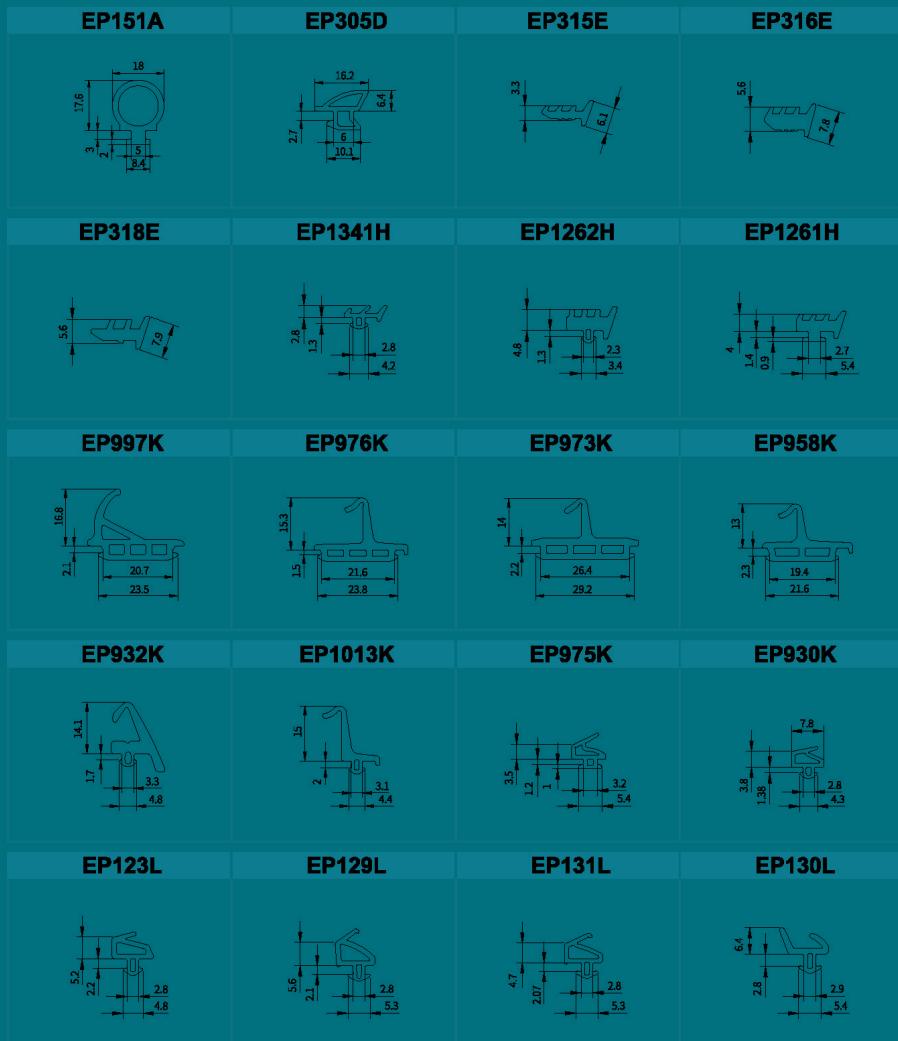


注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance of rubber products first part: size tolerance

▶阻燃门窗胶条 Flame Retardant Door and Window Strip

EPDM阻燃胶条的作用：
阻燃胶条，主要用在铝合金门窗、钢门以及木门的门扇与门框、门扇与门扇之间。
当发生火灾时防火膨胀密封条会自动膨胀，封堵门缝缝隙，阻隔两个空间之间的空气流通，有效的防止了火灾早期浓烟、有毒气体和热气对人的危害并控制火势蔓延。

Function of EPDM fireproof adhesive tape:
Fire strip, mainly used in aluminum alloy doors and windows, steel doors and wooden door leaf and door frame, door leaf and door leaf.
When a fire occurs, the fireproof expansion sealing strip automatically expands, closes the crack of the door, blocks the air circulation between the two spaces, effectively prevents the harm of smoke, toxic gas and hot gas to human bodies at the early stage of the fire and Control the spread of the fire.

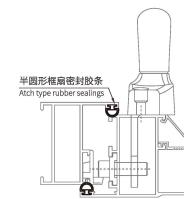




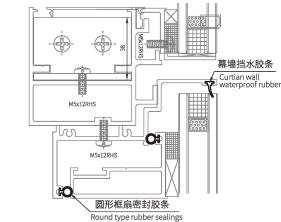
Silicon Material System 硅胶系列

材质 Material: Silicon 硅胶
硬度 (邵氏A) Hardness: 65±5A

► 硅胶—框、扇胶条类 Silicon Material-Frame/Sash Sealing Rubber Strips



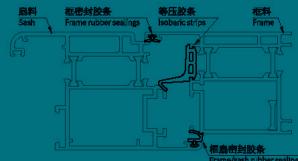
► 50系列外开窗
Used For 50 Outward Opening Window



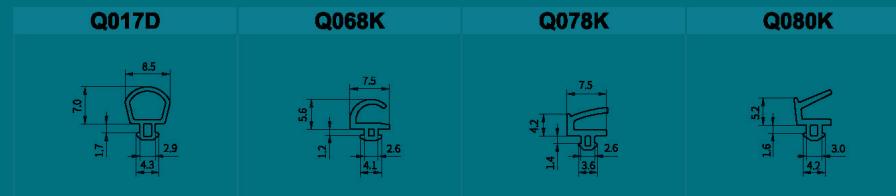
► 隐框幕墙
Used For Glass Curtain Wall Hidden Frame

Q064A	Q068A	Q081A	Q082A
Q083A	Q028B	Q055B	Q068B
Q071B	Q072B	Q004C	Q013C
Q031C	Q032C	Q012D	Q010D

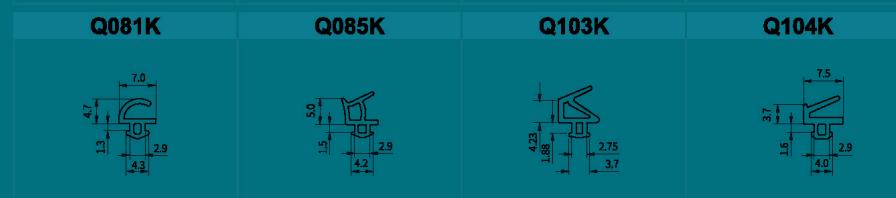
► 硅胶—框、扇胶条类 Silicon Material-Frame/Sash Sealing Rubber Strips



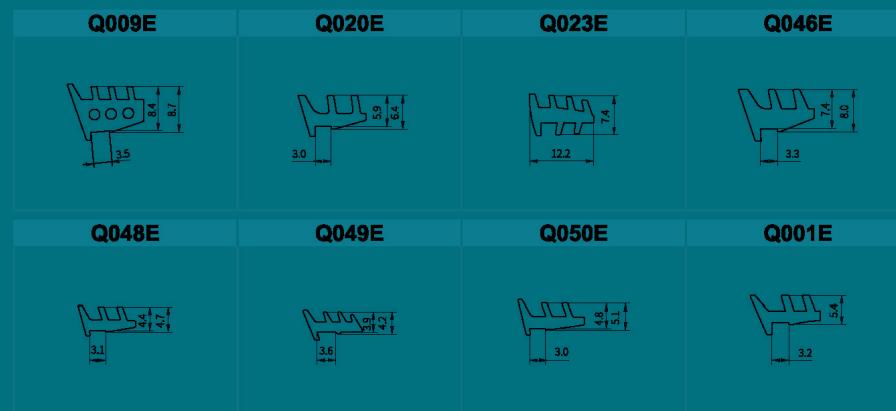
► G50折叠门
Used For G50 Folding Slide Door



► GC-GRFB55系列平开窗
Used For GC-GRFB55 Opening Window

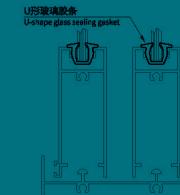


硅胶—玻内胶条类 Silicon Material-Glazing Rubber

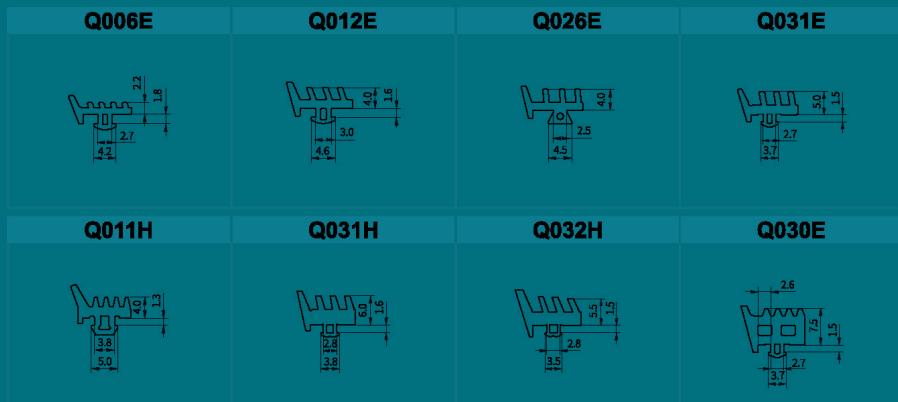


注意：以上技术参数仅供参考，具体尺寸按国家标准《GB-T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
note: above Technical parameters just for reference.detail size is performed by the nation standard GB-T3672.1-2002 Tolerance of rubber products first part: size tolerance

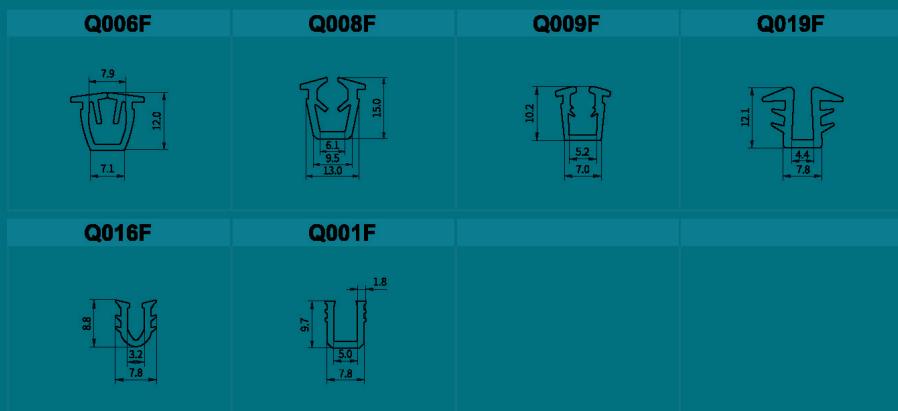
► 硅胶—玻外胶条类 Silicon Material-Glazing Rubber Series



► 推拉窗(两扇)
Used For Sliding Door System(2 Sash)



硅胶—玻璃夹条类 Silicon Material-Glass Sealings

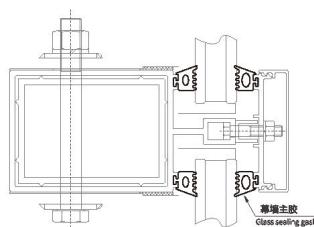


► 硅胶—幕墙胶条类

Silicon Material-Curtain Wall Series

HM140系列明框幕墙

Used For HM140 Curtain Wall Frame



Q019H	Q026H	Q037H	Q053H
Q054H	Q039H	Q040H	Q028H

硅胶—等压胶条类 Silicon Material-Isoberic Strips

Q070K	Q085K	Q087K	Q090K
Q091K	Q101K	Q063K	Q058K

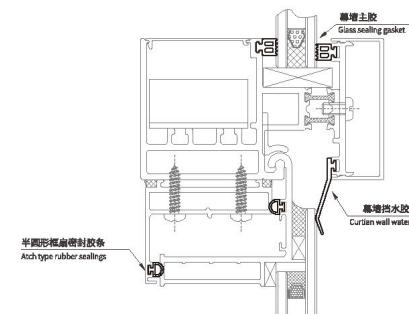
注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference, detail size is performed by the nation standard GB/T3672.1-2002 Tolerance of rubber products first part: size tolerance

► 硅胶—幕墙付胶类

Silicon Material-Curtain Wall Serie

挂钩式幕墙

Used For Pot Hook Curtain Wall



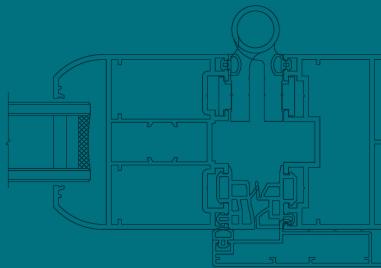
Q005I	Q007I	Q009I	Q011I

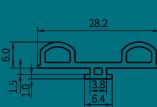
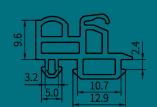
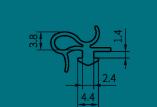
硅胶—挡水胶条类 Silicon Material-Water Retaining Strip

Q077G	Q099G	Q106G	Q108G
Q110G	Q118G		

► 硅胶—特殊口型类

Silicon Material-Special Type Sealing Rubber Strips



Q061P	Q062P	Q063P	Q067P
			
Q068P	Q069P		
			

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB-T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
note: above Technical parameters just for reference, detail size is performed by the nation standard GB-T3672.1-2002 Tolerance
of rubber products first part: size tolerance

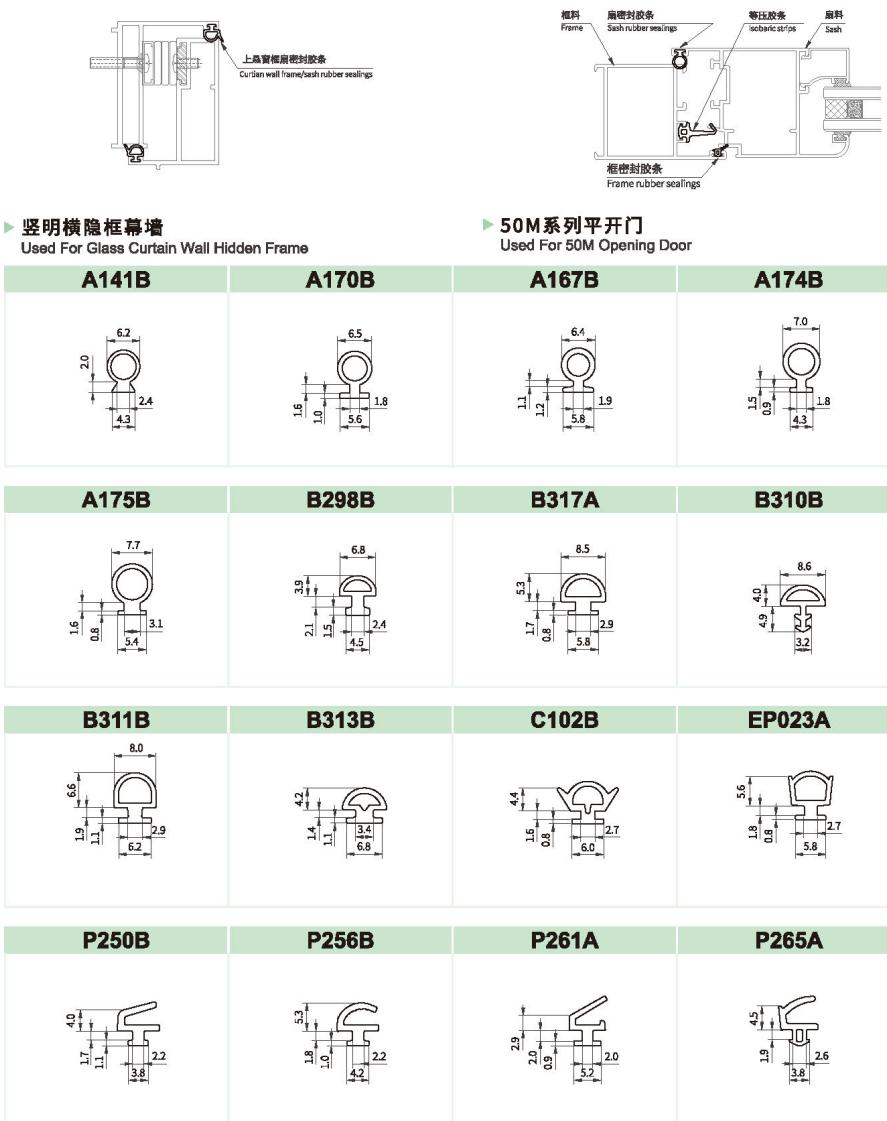


Reformative
System
改性PVC系列

材质 Material: 改性PVC Reformative PVC
硬度 (邵氏A) Hardness: 70±5A

► 改性PVC—框、扇胶条类

Reformative PVC-frame/Sash

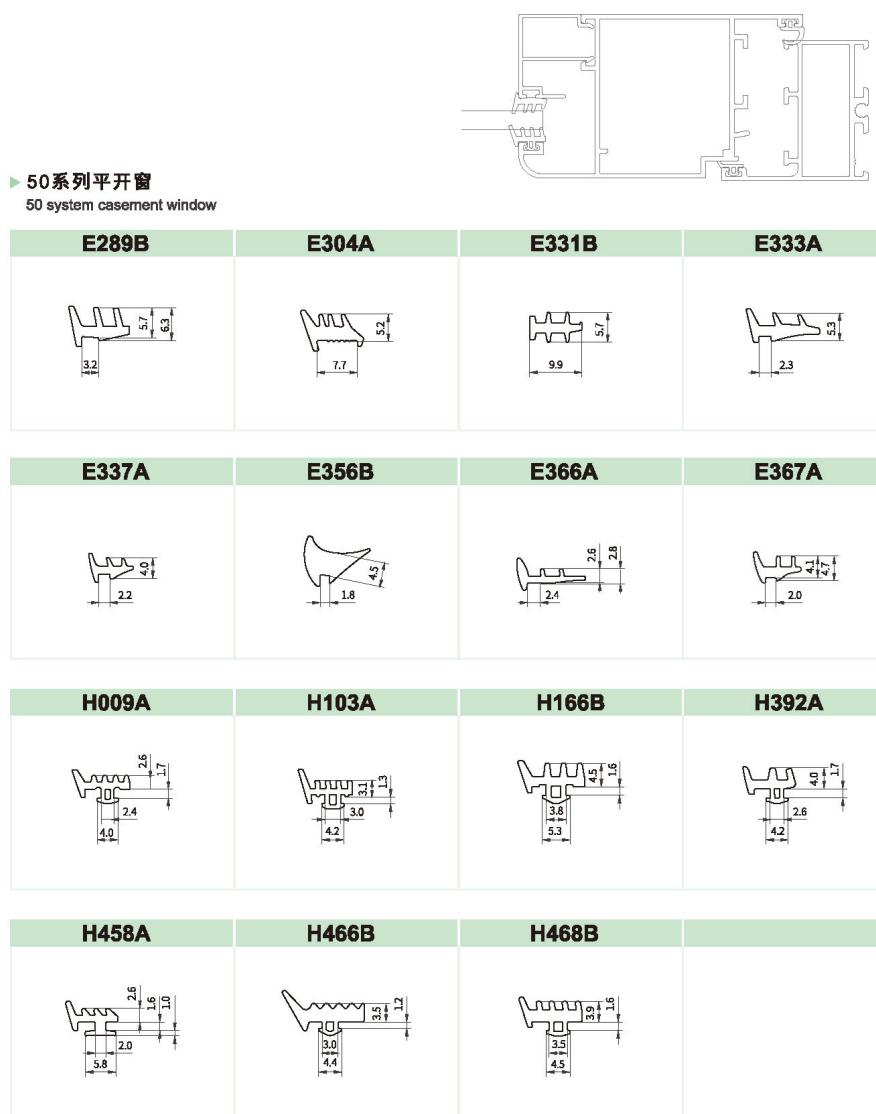


► 竖明横隐框幕墙
Used For Glass Curtain Wall Hidden Frame

► 50M系列平开门
Used For 50M Opening Door

► 改性PVC—玻内外胶条类

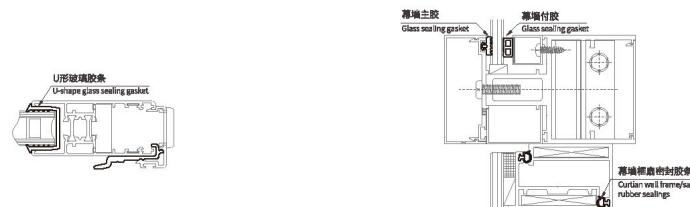
Reformative PVC-Glazing Rubber Series



注意：以上技术参数仅供参考，具体尺寸按国家标准《GB/T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
note: above Technical parameters just for reference.detail size is performed by the nation standard GB/T3672.1-2002 Tolerance of rubber products first part:size tolerance

► 改性PVC—玻璃夹条类

Reformative PVC-Sealing Rubber Strips



DLE70系列隔热四扇推拉窗

Used For DLE70 Series Sliding Window (4 Sash)

明框玻璃幕墙

Used For Exposed Framing Curtain Wall

F380B	F399B	F401A	F402A
F429B	F433B	F434B	

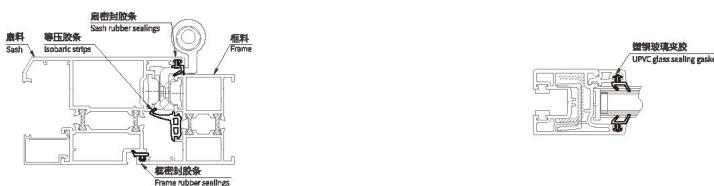
改性PVC—幕墙胶条类 Reformative PVC-Curtain Wall Series

H219A	H221B	H333A	H403A
H405A	H416B	H434A	

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB-T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
note: above Technical parameters just for reference, detail size is performed by the nation standard GB-T3672.1-2002 Tolerance of rubber products first part: size tolerance

► 改性PVC—等压胶条类

Reformative PVC-Isobaric Strips



GM52外开门

Used For GM52 Outward Opening Door

80C系列推拉窗截点图

Used For 80C Sliding Window System

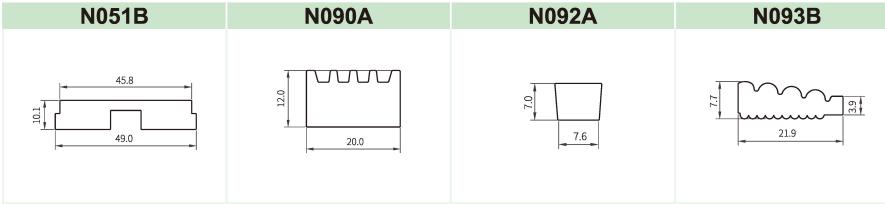
P151A	P169B	P204B	P252A
P255B	P264A		

改性PVC—塑钢胶条类 Reformative PVC-UPVC Sealing Rubber Strips

J021B	J047B	J049B	J050B
J051B	J055A		

► 改性PVC—垫块类

Reformative PVC-Block Strip



注意：以上技术参数仅供参考，具体尺寸按国家标准《GB-T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference. detail size is performed by the nation standard GB-T3672.1-2002 Tolerance of rubber products first part: size tolerance

► 建筑变形缝橡胶条

Building Deformation Joint Rubber Strip

设计合理/选择多样/安装方便/密封优良

► 一. 产品简介

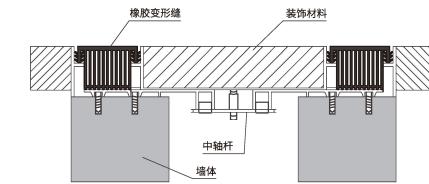
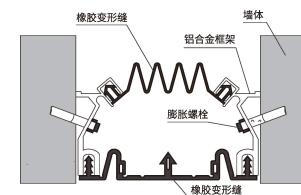
建筑变形缝橡胶条主要用于建筑屋面，室内建筑地板，停车场路面等的建筑变形缝装置，对建筑物由于气温变化而引起胀缩变形，楼层建筑高度不等而引起不同沉降以及突发性地震等各种变形位移有显著作用。因为建筑物通常需要整体的协调与美观，所以建筑变形缝橡胶条常常要有不同的颜色。热塑性三元乙丙橡胶(Santoprene®)有着优异的着色性，良好的颜色稳定性，以及各项卓越的综合性能，使它成为各种胶种中的首选材料。

1. Description

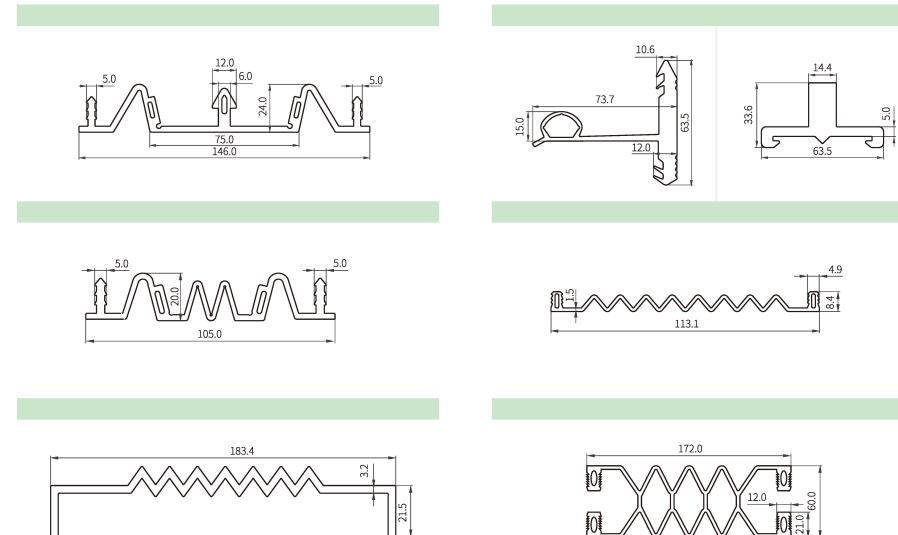
Mainly used for building deformation joint device of building roofing, indoor building floor and parking lot pavement etc, building deformation joint rubber strip has prominent effect to each kind of deformation and displacement of buildings including expansion and compression deformation caused by temperature changes, different subsids caused by different construction height of the storey and unexpected earthquake etc as the building normally requires whole coordination and beautification, building deformation joint rubber strips of different colors are necessary. Thermoplastic ethylene-propylene rubber(Santoprene®) has excellent color fastness, good color stability and remarkable comprehensive performances, which makes it become the first choice of rubber kinds.

► 二. 装配示意图

Scheme Of Assembly



- 材质 Material: TPE/TPV/TPO
- 硬度 Hardness: 70±5A



► 热塑性弹性体—框扇、扇胶条类
Frame/Sash Sealing Rubber(TPE/TPV/TPO) Series



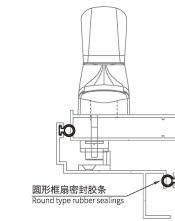
Thermoplastic Elastomer Series

热塑性弹性体系列

材质 Material: TPE/TPV/TPO
硬度(邵氏A) Hardness: 70±5A



► 平开窗系列
Opening WINDOW



► 隐框幕墙系列
Glass Curtain Wall Hidden Frame

N051B	A169G	A136G	A135G

B277G	B278G	B328G	B335G

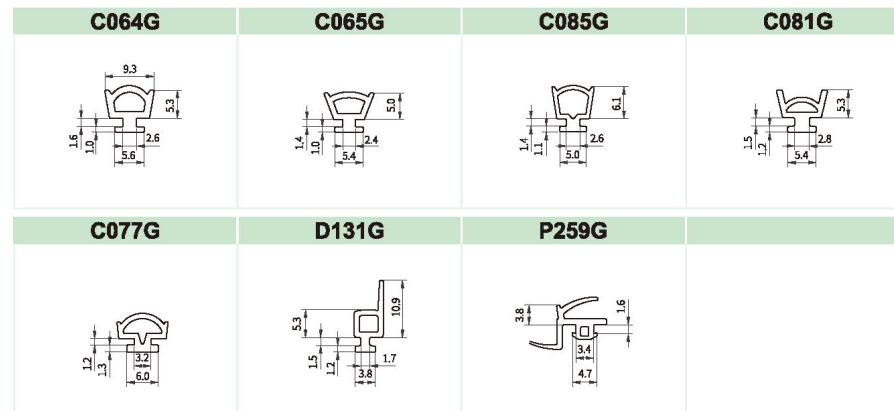
B336G	B337G	B338G	B339G

B341G	B355G	B348G	C061G

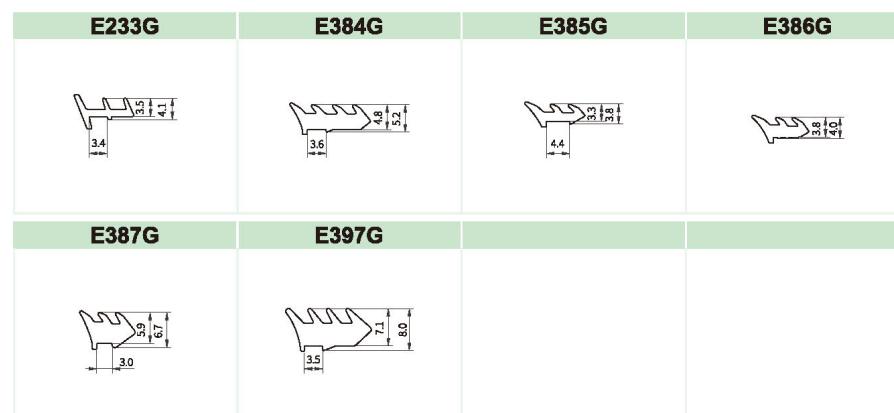
► 热塑性弹性体—框扇、扇胶条类
Frame/Sash Sealing Rubber(TPE/TPV/TPO) Series



► 平开门配置图
Used For Opening Window

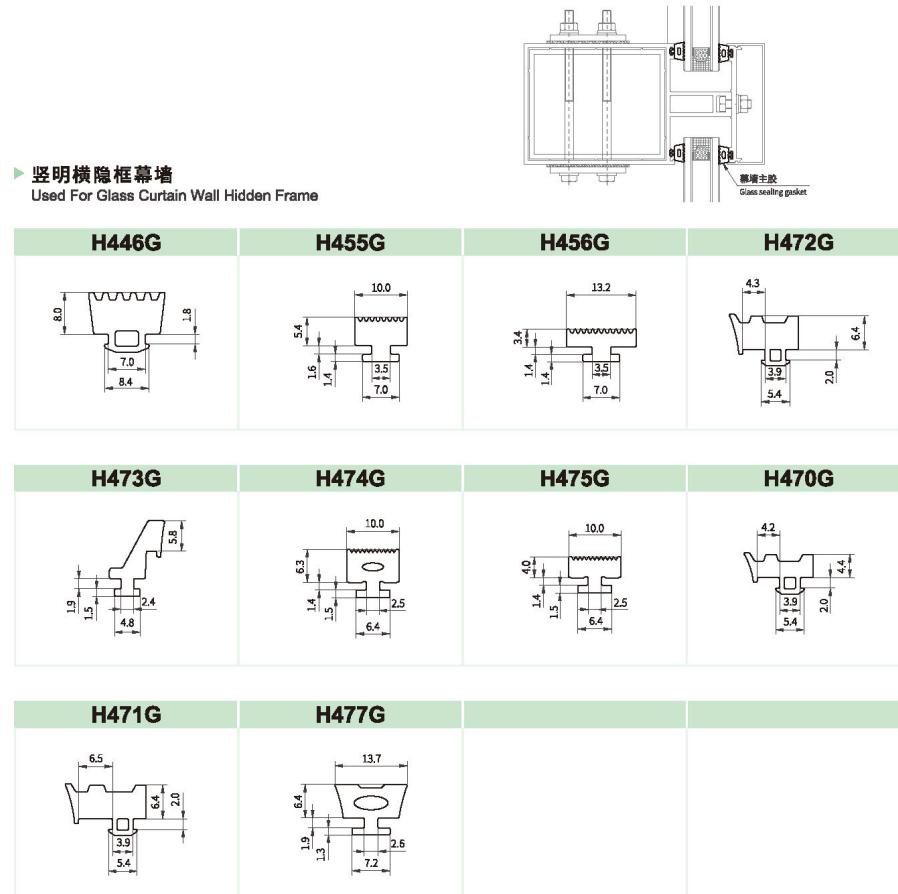


热塑性弹性体—玻内胶条类 (TPO/TPV/TPV) Glazing Rubber Series



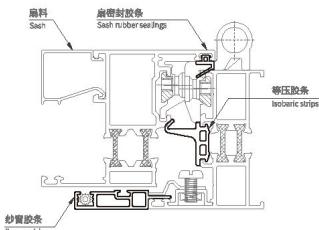
注意：以上技术参数仅供参考，具体尺寸按国家标准《GB-T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
note: above Technical parameters just for reference, detail size is performed by the nation standard GB-T3672.1-2002 Tolerance of rubber products first part: size tolerance

► 热塑性弹性体—幕墙胶条类
Curtain Wall Series(TPE/TPV/TPO)



► 热塑性弹性体—等压胶条类
Isobaric Strips(TPE/TPV/TPO) Series

备忘录 MEMO



► 55隔热平开窗
Used For 55 Opening Window System

P154A	P155A	P180G	P186G
P189G			

注意：以上技术参数仅供参考，具体尺寸按国家标准《GB-T3672.1-2002橡胶制品的公差第一部分：尺寸公差》执行。
Note: above Technical parameters just for reference. detail size is performed by the nation standard GB-T3672.1-2002 Tolerance
of rubber products first part size tolerance